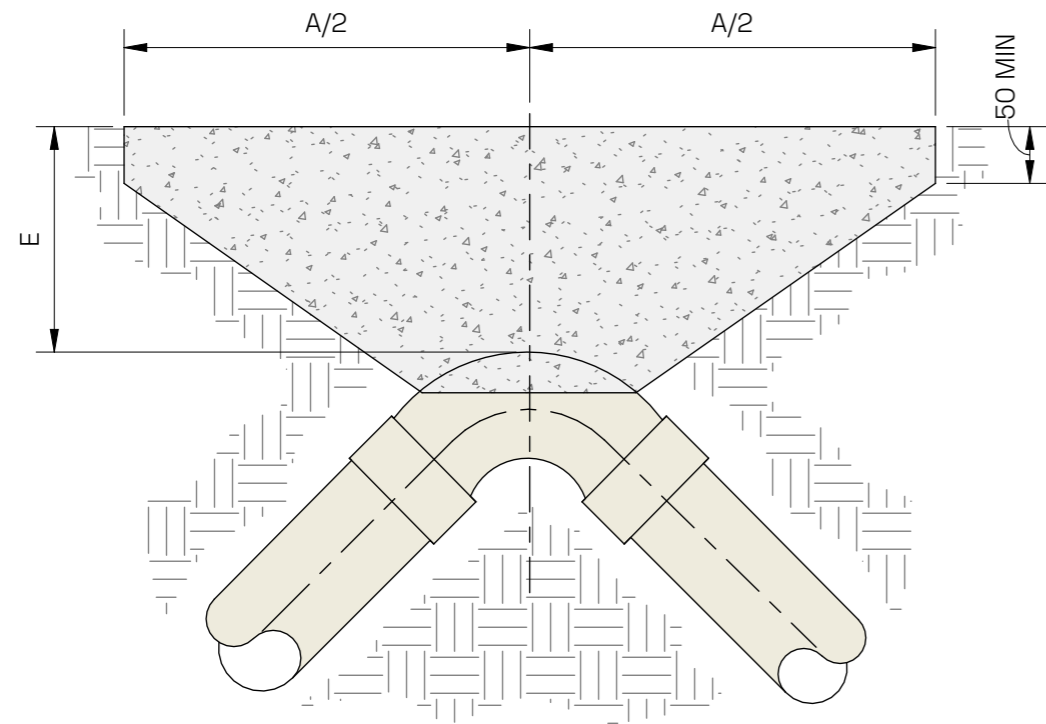


Title: PIPE BENDING

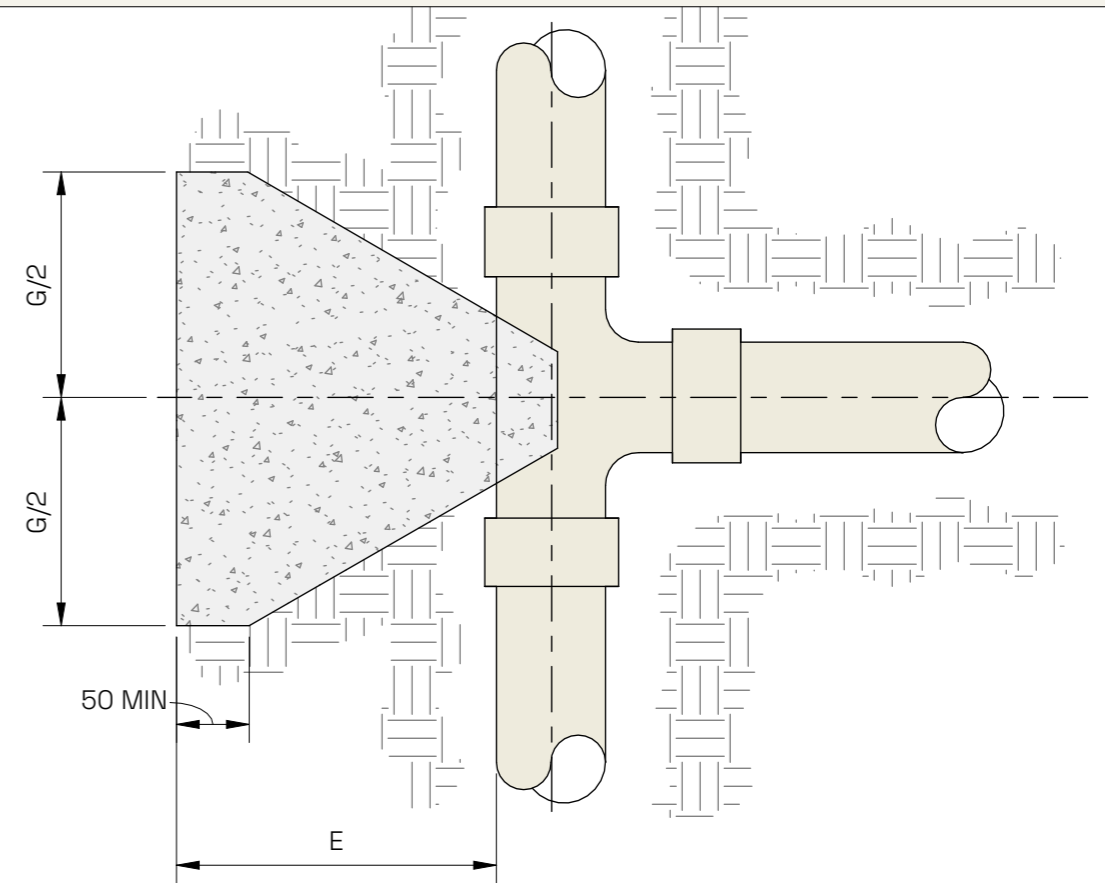
Dwg No: TYP-C-049

Scale@A3: 1:20

Notes: REFER TO TYP-C-050 FOR PIPE BENDING NOTES



90 DEGREE BEND



TEE

NOM. DIA. (mm)	< 12 BAR TEST PRESSURE DIMENSIONS									
	A	B	C	D	E	F	G	H	J	K
10	600	330	160	80	200	350	390	700	600	400
0 15	950	510	160	130	225	450	660	900	750	600
0 200	1150	600	310	160	300	650	790	1050	900	700
250	1350	750	380	200	300	800	970	1200	1000	750
300	1580	850	450	220	320	950	1110	1300	1100	850
350	2100	1150	570	290	450	1000	1450	1550	1200	900
400	2550	1400	700	350	500	1050	1800	1700	1250	1000
450	3000	1630	830	420	680	1110	2130	1800	1450	1150
500	3590	1950	990	500	800	1200	2540	1950	1600	1250
600	4100	2200	1120	570	850	1400	2880	2100	1700	1300