Title:

PIPE BENDING NOTES

Scale@A4: 1:20

Dwg No: TYP-C-050

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## NOTES

- 1. ALL DIMENSIONS IN MILLIMETERS (mm) UNLESS NOTED OTHERWISE
- 2. CONCRETE THRUST BLOCKS (ANCHORAGE) SHALL BE POSITIONED SYMMETRICALLY WITH RESPECT TO THE CONNECTING PIPE & BENDS
- 3. THRUST BLOCKS SHALL BEAR ON UNDISTURBED SOIL. IF FOR ANY REASON THEY CANNOT THEN THE DEVELOPER SHALL NOTIFY IRISH WATER IMMEDIATELY WITH A PROPOSED SOLUTION
- 4. THRUST BLOCK REINFORCEMENT REQUIRES SPECIFIC DESIGN
- 5. FOR TEST PRESSURES GREATER THAN 18 BAR, THRUST BLOCK DESIGN IS TO BE SUBMITTED TO IRISH WATER FOR REVIEW
- 6. THRUST BLOCKS ARE DESIGNED FOR AN AVERAGE BEARING PRESSURE OF 100kN/m (TYPICAL FOR SOFT CLAY). FOR OTHER CONDITIONS, ACTUAL DIMESIONS MAY BE ALTERED ON INSTRUCTIONS FROM IRISH WATER
- 7. CONCRETE IN THRUST BLOCKS SHALL BE GRADE C20/25
- 8. COMPRESSIBLE FILLER FOR CONCRETE PROTECTION TO BE IN ACCORDANCE WITH BS EN 622-1 AND BS EN 622-4. BITUMINOUS MATERIAL SHALL NOT BE PUT IN CONTACT WITH PLASTIC PIPES, THE THICKNESS OF COMPRESSIBLE FILLER FOR MAINS < 450mm IN DIAMETER IS TO BE 18mm
- 9. CONCRETE THRUST BLOCKS FOR POLYETHYLENE PIPE TO COMPLY WITH THE MANUFACTURES REQUIREMENTS
- 10. POLYETHYLENE PIPES SHALL BE WRAPPED IN PLASTIC SHEETING HAVING A COMPOSITION IN ACCORDANCE WITH BS 6076 BEFORE BEING CAST INTO CONCRETE
- 11. ALL CONCRETE TO BE IN ACCORDANCE WITH IS EN 206